3M<sup>TM</sup> Super Duty Rubbing Compound Part Number 39004/60-4400-9518-4 Part Number 05954/60-4100-0978-5 Part Number 05955/60-4100-0979-3 Part Number 05956/60-4100-0980-1

3M<sup>TM</sup> Super Duty Rubbing Compound is a heavy cut, machine-applied rubbing compound that effectively removes grade 1000 sand scratches, other coarse scratches and severe oxidation from acrylic lacquer paints. For hand applications, use 3M<sup>TM</sup> Perfect-It<sup>TM</sup> II Rubbing Compound PN 39002.

## **Directions For Use:**

Compound using an air or electric buffer equipped with a 3M<sup>TM</sup> Wool Compounding Pad. Do not apply in direct sunlight or onto a hot surface.

- 1. Shake container well before using.
- 2. Apply enough compound to work a two-foot by two-foot area.
- 3. Buff area using light to medium pressure. Reduce pressure as compound begins to dry.
- 4. Remove compound spatter from adjacent panels before buffing the next panel. To enhance the finish, remove compound swirl marks using 3M<sup>TM</sup> Perfect-It<sup>TM</sup> 3000 Swirl Mark Remover PN 39012 by hand or with a 3M<sup>TM</sup> Wool Polishing Pad. PROTECT FROM FREEZING

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